Hope Industrial Systems, Inc.



# User Manual

# 21.3" Panel Mount Industrial Monitor

Model No. HIS-ML21-SGAB, HIS-ML21-SRAB



Side View

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# Safety and Regulatory Information

# Warning

To prevent fire or shock hazard, do not expose the unit to rain or moisture. Dangerously high voltages are present inside the unit. Do not disassemble the unit. Refer servicing to qualified personnel only.

This equipment is not intended for use in critical applications where its failure to operate would create immediate life threatening circumstances. Applications including, but not limited to, nuclear reactor control, aerospace navigation systems and life support systems are not appropriate for this product.

This product is intended to be mounted in a suitable cabinet or other enclosure. The NEMA 4, 4x or 12 ratings are applicable only when properly installed in a like rated enclosure.

This product is a UL Recognized Component and must be used with a listed computer.

# FCC Notice

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense. Any changes or modifications not expressly approved by the grantee of this device could void the user's authority to operate the device.

# Using the LCD Display

# **Setting the Timing Mode**

Setting the timing mode on the PC is important for maximizing the quality of the screen image and minimizing eye strain. The **timing mode** consists of the **resolution** (example 1280 x 1024) and **refresh rate** (or vertical frequency; example 75 Hz). After setting the timing mode, use the controls to adjust the screen image.

For the best picture quality set your LCD display timing mode to: **VESA 1600 x 1200 @ 60Hz.** 

To set the Timing Mode:

- Set the resolution: Right-click on the Windows desktop > Properties
   Settings > set the resolution.
- 2 Set the refresh rate: See your graphic card's user guide for instructions.

**WARNING:** Do not set the graphics card in your computer to exceed the maximum refresh rate of 85Hz; doing so may result in permanent damage to your LCD display.

# Self-Test Feature Check (STFC)

Your monitor provides a self-test feature that allows you to check whether your monitor is functioning properly. Make sure that PC is selected as a primary source by checking if the source indicator LED labeled "PC" is on. If your monitor and computer are properly connected but the monitor screen remains dark and the power indicator is blinking, run the monitor self-test by following the steps given below:

- **1.** Turn off both your computer and the monitor.
- 2. Unplug the video cable from the back of the computer.
- **3.** Turn on the monitor.

If the monitor is functioning properly, you will see a white box with a large blue oval logo and an error message "CHECK SIGNAL CABLE." in black color.

This box also appears during normal operation if the video cable becomes disconnected or damaged.

**4**. Turn off your monitor and reconnect the video cable; then turn on both your computer and the monitor.

If your monitor screen remains blank after following the previous procedure, check your video controller and computer system; your monitor is functioning properly.

# **User Controls**

Your LCD monitor allows you to easily adjust the characteristics of the image being displayed. All of these adjustments are made using the control buttons on the rear of the monitor. While you use these buttons to adjust the controls, an OSD shows you their numeric values as they change.

# **Rear Control Buttons and Indicators**

Button / Indicator	Functions
LED	This light glows green during normal operation, and blinks green once as the monitor saves your ad- justments.
POWER	Use this button to turn the monitor on and off. (When the power is turned on, a message appears in the center of the screen displaying the current mode – analog or digital input signal.
MENU	Use this button to open the OSD and activate a highlighted menu item.
+,-	These buttons allow you to highlight and adjust items in the menu.
EXIT SOURCE	Use this button to Exit the active menu or the OSD. When you push the Source button while the OSD is off, the input source (analog/digital) is alternated.
AUTO	Use this button to automatically adjust the display to sync with the computer's video signal.

# Automatic Save

Whenever you open the OSD and allow an adjustment window to remain active for about 3 seconds without pressing other buttons, the monitor automatically saves any adjustment you have made. These changes are saved into a user area in the monitor.

The monitor can save adjustments for up to 4 user modes. It has 13 factory preset or preload modes, one for each signal frequency. If you have made no adjustments, the on screen display disappears and the monitor does not save anything.

# **Direct Access Features**

**Brightness Adjustment** 



- 1. With the menu off, push the "-" or "+" button to display the brightness adjustment menu.
- 2. Push the "+" button to increase the brightness; push the "-" button to decrease the brightness.

# **OSD Lock/Unlock**

This function allows you to secure the current settings so that they cannot be inadvertently changed, while still allowing you to adjust the Brightness and Contrast. You can unlock the OSD controls at any time by using the same procedure.

With the **OSD** screen off, push and hold the **Menu** button for at least 5 seconds to lock or unlock the controls. When locked, a 'LOCKED!' message will be displayed along the bottom of each OSD menu except for these screens:

- o Brightness
- o Contrast

# OSD Functions Accessing the menu system

- 1. Push the **Menu** button to display the main OSD menu.
- 2. Use the "- , +" buttons to move from one function to another. As you move from one icon to another, the Function Name changes. See the Table starting on the next page to view a complete list of all of the functions available for the monitor.
- 3. Press the **Menu** button once to activate the highlighted function and then follow the Tool Tips to select the function and adjust the value.
- 4. Use "--" and "+" buttons to select the sub-menu, and press the **Menu** button once to activate the selected sub-menu.
- 5. After selecting a function, use the "-" and "+" buttons to make necessary adjustments. The setting bar moves and the numeric value indicator changes to reflect your adjustments.

NOTE: The numeric value indicator is provided as a point of reference only and has nothing to do with a real measurement.

6. Push the **Exit** button a couple of times to return to the main menu to select another function or to exit from the OSD.





# How to adjust

# Brightness

- Adjust Brightness
- 1. Push the **Menu** button.
- 2. Push the **Menu** button to open the **Brightness** adjustment screen.
- Use the [+] button to increase the brightness or [-] button to decrease the brightness.



### Menu



# How to adjust

# Contrast

- Adjust Contrast
- 1. Push the **Menu** button.
- 2. Push the **Menu** button to open the **Contrast** adjustment screen.
- Use the [+] button to increase the brightness or [-] button to decrease the brightness.



### Image [Coarse]

- Removes noise such as vertical stripes. Coarse adjustment may move the screen image area. You may relocate it to the center using the Horizontal Control menu.
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **Image** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [ ] button or [ + ] button to select the **Coarse**.
- 5. Push the **Menu** button to open the Coarse adjustment screen.
- 6. Use the [-] or [+] buttons to adjust the coarse.

### Menu



# How to adjust

# Image [Fine]

- Removes noise such as horizontal stripes. If the noise persists even after Fine tuning, repeat it after adjust-ing the frequency (clock speed).
  - 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **Image** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [-] button or [+] button to select the Fine.
- 5. Push the **Menu** button to open the Fine adjustment screen.
- 6. Use the [-] or [+] buttons to adjust the coarse.

Image	
Coarse Fine H-Position V-Position Image Effect	
D C D C D D Image	
H-Position	

# Image [H-Position]

- Follow these instructions to change the horizontal position of the monitor's entire display.
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **Image** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.1
- 4. Push the [ ] button or [ + ] button to select the **H-Position**.
- 5. Push the **Menu** button to open the **H-Position** adjustment screen.
- 6. Use the [-] or [+] buttons to the horizontal position of the monitor's viewing area.

### Menu



# How to adjust

# Image [V-Position]

- Follow these instructions to change the vertical position of the monitor's entire display.
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **Im-age** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- Push the [ ] button or [ + ] button to select the V-Position.
- 5. Push the **Menu** button to open the **V-Position** adjustment screen.
- 6. Use the [ ] or [ + ] buttons to the horizontal position of the monitor's viewing area.



# Color Control

### Menu



# How to adjust

# Color Control [Bluish]

- Bluish White
- 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **Color Control** screen is displayed.
- 3. Push the **Menu** button to open the submenu selection screen.
- 4. Push the [ ] button or [ + ] button to select **Bluish**.
- 5. Push the **Menu** button to adjust Bluish white.



- Push the [-] button or [+] button to select Reddish.
- 5. Push the **Menu** button to adjust Bluish white.

### 13



# How to adjust

# Color Control [User Mode]

- Follow these steps to adjust individual R,G,B color control.
- 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **Color Control** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [ ] button or [ + ] button to select **User Mode**.
- 5. Push the **Menu** button to open the **User Mode** adjustment screen.
- Use the [-] or [+] button to select R(ed), G(reen) or B(lue) and push the Menu button.

### Menu



### How to adjust

### Color Control [Gamma]

- Adjust the gamma value.
  - 1. Push the **Menu** button.
- 2. Push the [-] button or [+] button until the **Color Control** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- Push the [ ] button or [ + ] button to select Gamma.
- 5. Push the **Menu** button to open the **Gamma** adjustment screen.
- 6. Use the [-] or [+] button to select **1**, **2**, **3** to change the gamma value.



### How to adjust

### Color Control [Reset]

- Color parameters are replaced with the factory default values.
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **Color** Control screen is displayed.
- 3. Push the Menu button to open the sub-menu selection screen.
- 4. Push the [-] button or [+] button to select **Reset**.
- 5. Push the Menu button to open the Reset adjustment screen.
- 6. Use the [-] or [+] button to select **Yes.** If you don't want to reset the monitor, use the [-] or [+] button to select No.

### How to adjust



Follow these steps to change the language used in the

You can choose one of seven languages. (English, German, Spanish, French, Italian, Swedish, Russian)

Note: the language chosen affects only the language of the OSD. It has no effect on any software running

- 1. Push the **Menu** button.
- 2. Push the [-] button or [+] button until the Language screen is displayed.
- 3. Push the Menu button to open the Language se-
- 4. Use the [-] button or [+] button to select the language you would like to use. 15

# Menu





### How to adjust

# OSD [H-Position]

- Change the horizontal position of the OSD menu
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **OSD** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [-] button or [+] button to select **H-Position**.
- 5. Push the **Menu** button to open the **H-Position** adjustment screen.
- 6. Use the [-] or [+] button to change the horizontal position of the OSD menu.

### Menu



### How to adjust

### OSD [V-Position]

- Change the horizontal position of the OSD menu
- 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **OSD** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [ ] button or [ + ] button to select V-Position.
- 5. Push the **Menu** button to open the **V-Position** adjustment screen.
- 6. Use the [ ] or [ + ] button to change the vertical position of the OSD menu.

0 3 0 3 0	6
OSD	
H-Position V-Position Halftone Duration Color	
0 C C C C C C C C C C C C C C C C C C C	
Halftone 45	

# **OSD** [Halftone]

- Change the opaqueness of the background of the OSD.
- 1. Push the Menu button.
- 2. Push the [-] button or [+] button until the **OSD** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- Push the [ ] button or [ + ] button to select Halftone.
- 5. Push the **Menu** button to open the **V**-Halftone adjustment screen
- 6. Use the [-] or [+] button to opaqueness of the background of the OSD menu.



# OSD [Duration]

- The menu will automatically turn off if no adjustments are made for a certain time period.
- 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **OSD** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [ ] button or [ + ] button to select **Dura**tion.
- 5. Push the **Menu** button to open the **Duration** adjustment screen
- 6. Use the [-] or [+] button to select the duration of the OSD menu. 17

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### How to adjust

# OSD [Color]

-

- Change the color of the OSD. menu.
- 1. Push the Menu button.
- 2. Push the [ ] button or [ + ] button until the **OSD** screen is displayed.
- 3. Push the **Menu** button to open the sub-menu selection screen.
- 4. Push the [-] button or [+] button to select **Color**.
- 5. Push the **Menu** button to open the **Color** adjustment screen
- 6. Use the [ ] or [ + ] button to opaqueness of the color of the OSD menu.

# Source Select

### Menu



### How to adjust

### Source Select

- Select Auto Source Select for the monitor to automatically select the signal source.
   Select Manual Source Select to manually select the signal source using the Source button.
- 1. Push the **Menu** button.
- 2. Push the [ ] button or [ + ] button until the **Source Select** screen is displayed.
- 3. Push the **Menu** button to open the **Source Select** screen.
- 4. Push the [ ] button or [ + ] button to select **Auto** or **Manual**.

Ienu	How to adjust
Auto Adjustment	Auto Adjustment
35	<ul> <li>Auto adjustment allows the monitor to self- adjust to the incoming video signal. The valu of fine, coarse and position are adjusted auto- matically.</li> </ul>

1. Push the Auto button.

# OSD Lock / Unlock

Menu	How to adjust
Auto Adjustment	OSD Lock/Unlock
Locked!	1. Push and hold in the <b>Menu</b> button for 5 seconds or more to Lock the OSD.
	2. Push and hold in the <b>Menu</b> button for 5 seconds or more to Unlock the OSD.

\* You can adjust the **Brightness** and **Contrast** settings even after you have locked the OSD menu.

# Troubleshooting

If you have a problem setting up or using your LCD monitor, you may be able to solve it yourself. Before contacting customer service, try the suggested actions that are appropriate to your problem.

What you see	Suggested Actions
Screen is blank and power indicator is off	<ul> <li>Ensure that the power cord is firmly connected and the LCD monitor is ON.</li> </ul>
"Check Signal Cable" message	<ul> <li>Ensure that the signal cable is firmly connected to the PC or Video sources.</li> <li>Ensure that the PC or Video sources are turned on.</li> </ul>
"Sync. Out of Range" message	<ul> <li>Check the maximum resolution and the frequency of the video adapter.</li> <li>Compare these values with the data in the Display Modes Timing Chart.</li> </ul>
The image is too light or dark	<ul> <li>Adjust the Brightness and Contrast.</li> </ul>
Horizontal bars appear to flicker, jitter or shimmer on the image	<ul> <li>Adjust the Fine function.</li> </ul>
Vertical bars appear to flicker, jitter or shimmer on the image	<ul> <li>Adjust the Coarse function and then adjust the Fine function.</li> </ul>
Screen is blank and the power light is steady amber or blinks every 0.5 or 1 second.	<ul> <li>The monitor is using its power management system</li> <li>Move the computer's mouse or press a key on the keyboard</li> </ul>
Image is not stable and may appear to vibrate	<ul> <li>Check that the display resolution and frequency from your PC or Video board is an available mode for your monitor. On your computer check Control Panel, Display, and Settings.</li> <li>If the setting is not correct, use your computer utility program to change the display settings.</li> </ul>
Image is not centered on the screen	<ul> <li>Adjust the horizontal and vertical po- sitions</li> </ul>

# **Display Modes**

If the signal from the computer system is the same as one of the monitor's standard signal modes, the screen is adjusted automatically. If the signal from the computer is not the same as one of the standard signal modes, the screen may not display properly or it may not display at all. In this case adjust the mode on the computer system. For the display modes listed below, the screen image has been optimized during manufacture.

Mode	Resolution	Horizontal Frequency (kHz)	Vertical Frequency (Hz)	Pixel Clock Frequency (MHz)	Sync Polarity (H/V)
VGA	720 x 400	31.469	70.087	28.322	-/+
	640 x 480	31.469	59.940	25.175	-/-
		37.500	75.000	31.500	-/-
		37.861	72.809	31.500	-/-
SVGA	800 x 600	46.875	75.000	49.500	+/+
		35.156	56.250	36.000	+,-/+,-
		37.879	60.317	40.000	+/+
		48.077	72.188	50.000	+/+
XGA	1024 x 768	48.363	60.004	65.000	-/-
		60.023	75.029	78.750	+/+
		56.476	70.069	75.000	-/-
SXGA	1280 x 1024	63.981	60.020	108.000	-/-
		79.976	75.025	135.000	-/-
UXGA (Analog Only)	1600 x 1200	75.000	60.000	162.000	+/+

# **Table: Preset Timing Modes**

# **Installation Instructions**

# **Preparing for Installation**

# Important! Perform the following steps BEFORE Installation of the monitor into the panel.

- 1. Ensure that sufficient power is available.
- 2. Ensure that <u>sufficient space</u> is available to allow for <u>proper airflow</u> into and out of the unit.
- **3.** Ensure that the air temperature around the unit (top and bottom) <u>will not exceed the rated specifications of the unit</u>.
  - → The maximum rated temperature of the HIS-ML21 is  $50^{\circ}$ C (122°F) with the fan kit installed and with use of an equally rated power supply.
  - $\rightarrow$  Remember that heat rises the temperature at the top of the cabinet will be much hotter than at the bottom when the air is not circulating.
  - → Also, remember that even though this product is designed to operate at 50°C with proper ventilation, the life span of any electronic device is shortened when it is consistently operated at high temperatures. Therefore it is wise to take steps to keep the temperature of the ambient air around the unit as low as possible.
- 4. Ensure that the ambient humidity of the air around the unit <u>does not exceed the</u> <u>rated specifications for the unit</u>
  - → The maximum rated humidity for the HIS-ML21 is 80% non-condensing

# Installation into Panel

- 1. Refer to the drawing below.
- 2. Locate position in panel for mounting of the monitor. Assure that there is adequate space begin the panel. Allow extra space (0.5 in. behind and on each side) for air ventilation.
- 3. Cut a rectangular hole in the panel. Clean and deburr. Dimensions: 21.13" (536mm) W x 16.70" (424mm) H ; +/- .020"
- 4. Separate the rear collar from the unit by removing the 14 nuts.
- 5. Insert the unit into the front of the panel and re-attach the collar.
- 6. Tighten <u>all</u> 14 nuts to a torque of 24 inch-pounds to assure a water-tight seal between the poron bezel gasket on the monitor and equipment panel. *HIS will not assume liability for damage to internal electronics due to improper installation.*



# Cleaning

Any standard glass cleaner can be used to clean the touchscreen or protective safety glass window. Always spray the glass cleaner on the cloth or towel and then clean the touchscreen. Glass cleaner sprayed directly on the monitor could possibly leak inside a non-sealed unit and cause damage.

Vinegar or ammonia will not hurt the touchscreen. Again, spray the cloth and then clean the touchscreen.

# Drawings



Bottom and Rear View (Showing cutout dimensions



# **Specifications**

# Display

Туре	Thin-film transistor (TFT) Active Matrix Liquid Crystal
Size	21.3" diagonal
Image size	17.00" (432mm) x 12.75" (324mm)
Native resolution	SXGA (1600 x 1200) @ 60 Hz
Plug and Play	DDC1/2B compatible
Minimum resolution	VGA (640 x 480), operation in native resolution will ensure
	best results
Pixel pitch	0.27mm (H) x 0.27 mm (V)
Number of colors	16M (24 bit)
Viewing Angle (Hori/Vert)	170° / 170°, typical
Brightness (white)	250 nits (cd/m <sup>2</sup> )
Contrast ratio	500:1
Back light	6 CCFTs (Cold Cathode Fluorescent Tube)
Screen protector (when not shipped with touch- screen)	Tempered glass to ANSI-Z97.1 SPEC; AR coated on both sides; 98% Transmission of light; 99% Reduction of glare; 53% UV blocking; 30% NIR Blocking; proprietary hydrophob- ic coating on outside reduces fingerprint smears, repels liq- uid spills and makes glass easy to clean.

# Video

Input connector	HD-15 plus DVI digital input
Input signal format	Analog RGB signals, DVI Analog/Digital
Horizontal scan	30kHz – 81kHz
Supported Video Stan- dards	VGA (640 x 480), SVGA (800 x 600), XGA (1024 x 768), SXGA (1280 x 1024), UXGA (1600 x 1200) Note: Native mode is 1600 x 1200
Vertical scan	50 Hz – 75 Hz
Response rate (typical)	25ms

# Electrical

Monitor input	85-132 VAC / 170-265 VAC (47-63 Hz)
Power consumption	75 watts (max.)
Power management	DPMS/energy star, < 5W
Compliance	UL 1950, cUL 959; FCC Class A

# Environmental

Temperature	0-50°C (with fan kit and equally rated power supply)		
Humidity	10% to 80% non-condensing		
Shock	30g (1/2 sine, 11 msec.)		
Vibration	0.006 inch p-p 15-57Hz, 1.0g 57-640Hz sine		
Altitude	Operating: up to 10,000 feet; Non-operating: up to 40,000 feet		

# Functional

Panel controls (rear access)	Power, Menu, +, -, Exit, Auto		
OSD (On Screen Display) controls	Auto image adjust, contrast, brightness, color adjust (9300K, 6500K-default, 5400K, 5000K, user color), manual image adjust (H/V size/position, fine tune, sharpness, scaling), setup menu (language, resolution notice, OSD position, OSD timeout, OSD background), memory recall)		
Touch screen option	5-wire resistive system; emulates a mouse; DB-9, RS-232 interface to host computer		

# Enclosure

Туре	Panel mount; rear collar compresses gasket against panel, held by 14 10-32 studs
Panel rating	NEMA 12/4/4X (with proper installation) – built to IP65 stan- dards

# Physical

Depth	2.01" (51mm) behind panel, fan kit adds another 1.1"		
Bezel	Stainless Steel		
Front bezel outside di- mensions	22.28" (566mm) W x 17.87" (454mm) H x 0.28" (7mm) thic (not including gasket)		
Cutout dimensions	21.13" (537mm) W x 16.70" (424mm) H ; +/020"		
Net weight	31 lbs.		
Shipping weight	39 lbs.		

# VGA Pin assignment

Pin No.	Signal	Pin No.	Signal
1	Red	9	No pin
2	Green	10	Ground
3	Blue	11	Ground
4	Ground	12	SDA
5	Ground	13	H. sync
6	Ground	14	V. sync
7	Ground	15	SCL
8	Ground		

# **Warranty Statement**

### Who is Covered?

This warranty covers the purchaser of this product only and is not transferable without our written consent.

### What Does This Warranty Cover and What is the Period of Coverage?

We warrant this product to be free from defects in material and workmanship, subject to the conditions set forth below. This warranty remains in force for a three-year period beginning on the date we invoice you for the product. If HIS repairs or replaces a product under warranty, its warranty term is not extended.

### What Will We Do to Correct Problems and How Do You Get Service?

We will repair or replace (at our sole option) any part of the unit which proves to be defective. Replacement parts may be new or refurbished and will meet the same specifications of the original parts or unit. We will return the product to you, by the shipping method we choose in the U.S.A. at our expense. You must pay for shipments to locations outside of the U.S.A. In order to receive warranty service you must get prior approval from HIS. To request warranty service you can telephone us at 770-992-0297 or send an email to service @HISmonitors.com. If we determine that warranty service is needed we will give you a Return Material Authorization (RMA) number. This RMA number must be conspicuously marked on the outside of the shipping box. HIS will not accept shipments not accompanied by the RMA number. You must ship or deliver the product to HIS Freight prepaid.

### Pixel Faults

Permanently dark or bright pixels can happen to TFT displays. Five or less permanently dead pixels (out of 1.3 million) do not make a good case for exchanging the unit. Please contact our Customer Service Department if the number of pixel faults exceeds the above-mentioned figure.

### What Does This Warranty Not Cover?

This warranty does not cover equipment which has been damaged due to misuse, abuse or accident such as: operating the equipment outside of published specifications; displaying fixed images for long periods of time resulting in afterimage effects; improper or unauthorized repair by anyone other than HIS or a service agency authorized by HIS to perform such repairs; fire, flood, "acts of God", or other contingencies beyond the control of HIS.

HIS' RESPONSIBILITY FOR MALFUNCTIONS AND DEFECTS IN HARDWARE IS LIMITED TO REPAIR AND REPLACEMENT AS SET FORTH IN THIS WARRANTY STATEMENT. HIS SHALL NOT BE LIABLE FOR DIRECT, INDIRECT, INCIDENTAL, CONSEQUENTIAL, OR OTHER TYPES OF DAMAGES RESULTING FROM THE USE OF ANY HIS PRODUCT OTHER THAN THE LIABILITY STATED ABOVE. THESE WARRANTIES ARE IN LIEU OF ALL OTHER WARRANTIES EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SOME STATES DO NOT ALLOW THE EXCLUSION OF IMPLIED WARRANTIES OR THE LIMITATION OR EXCLUSION OF LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE ABOVE EXCLUSIONS OR LIMITATIONS MAY NOT APPLY TO YOU. You are cautioned that the performance of this product can be affected by many factors, such as system configuration, software, application, and operator control of the system. It is your responsibility to determine suitability of this product for your purpose and application.

# Hope Industrial Systems, Inc.

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